



表3.2 累積代表導程誤差(±E)與變動(e)之容許值 (JIS B 1192)

| 精度等級 | | C0 | | C1 | | C2 | | C3 | | C5 | | C7 | C10 |
|-------|-------|-----|-----|-----|----|----|----|-----|----|-----|-----|-----|------|
| 以上 | 以下 | ±E | e | ±E | e | ±E | e | ±E | e | ±E | e | e | e |
| | 100 | 3 | 3 | 3.5 | 5 | 5 | 7 | 8 | 8 | 18 | 18 | | |
| 100 | 200 | 3.5 | 3 | 4.5 | 5 | 7 | 7 | 10 | 8 | 20 | 18 | | |
| 200 | 315 | 4 | 3.5 | 6 | 5 | 8 | 7 | 12 | 8 | 23 | 18 | | |
| 315 | 400 | 5 | 3.5 | 7 | 5 | 9 | 7 | 13 | 10 | 25 | 20 | | |
| 400 | 500 | 6 | 4 | 8 | 5 | 10 | 7 | 15 | 10 | 27 | 20 | | |
| 500 | 630 | 6 | 4 | 9 | 6 | 11 | 8 | 16 | 12 | 30 | 23 | | |
| 630 | 800 | 7 | 5 | 10 | 7 | 13 | 9 | 18 | 13 | 35 | 25 | | |
| 800 | 1000 | 8 | 6 | 11 | 8 | 15 | 10 | 21 | 15 | 40 | 27 | | |
| 1000 | 1250 | 9 | 6 | 13 | 9 | 18 | 11 | 24 | 16 | 46 | 30 | | |
| 1250 | 1600 | 11 | 7 | 15 | 10 | 21 | 13 | 29 | 18 | 54 | 35 | ±50 | ±210 |
| 1600 | 2000 | | | 18 | 11 | 25 | 15 | 35 | 21 | 65 | 40 | ±50 | ±300 |
| 2000 | 2500 | | | 22 | 13 | 30 | 18 | 41 | 24 | 77 | 46 | | |
| 2500 | 3150 | | | 26 | 16 | 36 | 21 | 50 | 29 | 93 | 54 | | |
| 3150 | 4000 | | | 30 | 18 | 44 | 25 | 60 | 35 | 115 | 65 | | |
| 4000 | 5000 | | | | | 52 | 30 | 72 | 41 | 140 | 77 | | |
| 5000 | 6300 | | | | | 65 | 36 | 90 | 50 | 170 | 93 | | |
| 6300 | 8000 | | | | | | | 110 | 60 | 210 | 115 | | |
| 8000 | 10000 | | | | | | | | | 260 | 140 | | |
| 10000 | 12500 | | | | | | | | | 320 | 170 | | |

| 導程mm | 最大荷重KG | 行程(mm) |
|------|--------|--------|
| 5 | 1800 | 450 |
| 10 | 2400 | |
| 20 | 1900 | |
| 32 | 1200 | |

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